

OLYMPIC ARMS Operation and Safety Manual for Upper Receiver Conversion Units



(Calibers 9mm, 10mm, .45 ACP and
.40 S&W Blowback Systems Only)

Olympic Arms
K9 shown
With Kx Series Magazine



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WARNING

Before using this firearm read these instruction carefully.

This instruction manual should always accompany this firearm and be transferred with it upon change of ownership.

The conversion unit consists of (1) bolt, (2) AR-15 upper with sweep eject spring, and a Kx series magazine. Older versions also included, (3) magazine block and (4) magazine configuration to a new design of roller-spring magazine (5), the FXM-1, for 9mm, 40 S&W, and Simunition. We also have designed a modified Uzi magazine (6) for the .45 ACP.

PLEASE NOTE

The magazine and bolt must be of the same caliber for the conversion unit to work safely. The bolt is precisely tooled to accept one *and only one* caliber of ammunition. Olympic Arms shall not be responsible for injury, death, or damage to property resulting from either intentional or accidental discharge of this firearm with the improper caliber of ammunition. The proper caliber is marked on the magazine and on the barrel. *When in doubt, check it out.* The upper receiver contains a sweep eject spring. *Do not attempt to modify this spring.* If for any reason you experience difficulty with ejecting cartridges, contact the manufacturer.

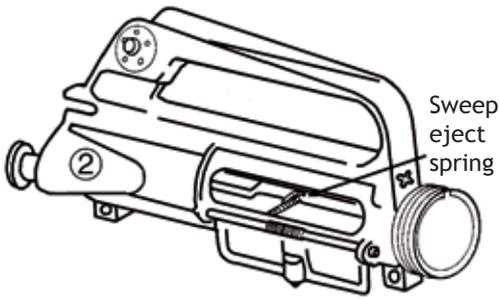
The magazine block (3) is designed to allow the use of different calibers with a lower receiver unit ordinarily chambered for .223 (5.56 mm). The mag block inserts into the lower receiver behind the magazine, with the thumb latch facing forward. To change magazine, *do not press the magazine release* on the lower receiver. Press the thumb latch forward on the magazine block, and the magazine will release while the mag block stays in place. If you press the magazine release both the magazine and the mag block will be release; it will be necessary to re-insert the magazine block before a fresh magazine can be loaded into the firearm. We have designed these units to be quickly interchangeable on the AR-15 lower receiver units. Training and use will enable you to quickly use the proper magazine latch.

If your rifle is equipped with our Kx series magazine, FXM-1 magazine, or the modified Uzi with built-in magazine well block, you should disregard the foregoing. The magazine release button operates in the standard fashion.

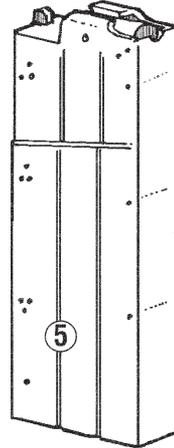
All our magazines are marked for proper caliber. Do not attempt to load a different caliber of ammunition into the magazine; serious injury or death may result.

ADDITIONAL CAUTIONS

Firearm safety is your responsibility. In order for the conversion unit to operate properly, the magazine, magazine block, bolt, upper receiver, barrel and flash suppressor must all be for the same caliber. Any attempt to mix and match parts may result in serious injury, death or damage to property. **SAFETY DEPENDS ON YOU.**



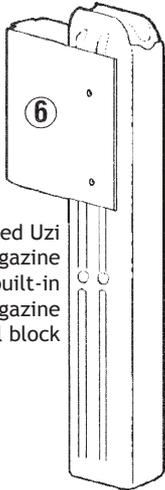
FXM - 1 magazine



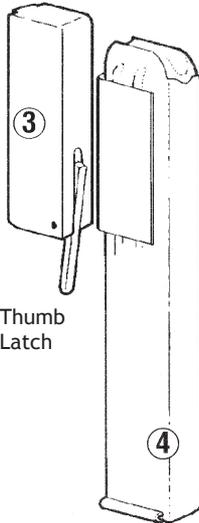
Kx Magazine
(x=9mm, 10mm,
.40 S&W, .45 ACP)



Mag block



Modified Uzi Magazine
with built-in
magazine
well block

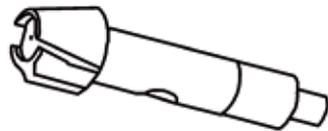


Modified Sten
Magazine



Bolt and Bolt Carrier

Bolt (oblique view)



Bolt (front view)



Bolt (side view)



The Picture of Versatility

With the Olympic Arms' family of interchangeable AR-15 upper assemblies, you can transform your standard AR-15 into a powerful array of firearms. *All based on the same lower receiver assembly.*



Olympic Arms
K9 with Kx series
magazine

Barrel shown:

9mm 16" w/A2 flash

Available:

10mm 16"

.40 S&W 16"

.45 ACP 16"

7.62x39 16" & 20"

.223 16", 20" & 24"

In 4140 Chrome moly
or Stainless,
threaded or crowned,
fluted or unfluted,
in 1x7, 1x9, 1x12 and 1x14 twist

Upper Shown:

K9 (9mm)

Available:

K10 (10mm)

K40 (.40 S&W)

K45 (.45 ACP)

K30R (7.62x39)

K68 (6.8 Remington/SPC)

K22 (.22LR)

Ultramatch (.223)

Service Match (.223)

Multimatch-1 (.223)

Multimatch-2 (.223)

Targetmatch (.223)

Optional Calibers

.223 WSSM, .243 WSSM, .25 WSSM,

.300 OSSM

Magazine Shown:

Kx Series (9mm, 10mm, .40 S&W, .45 ACP)

Stock Shown:

M4 Fibrite (telescoping)

Available:

M4 Aluminum

A2 Trapdoor

ACE Skeleton

SOCOM collapsible

Ultralight